

**TITLE: Roll Form Operator**

**DEPARTMENT: Manufacturing**

**REPORTS TO: Production Supervisor**

**BENEFITS:** Medical, dental, vision, life insurance, short and long term disability insurance, paid time off package, 401k with company contribution, FSA or HSA options, educational assistance, dependent scholarship program, onsite fitness center, and much more!

**General Responsibilities:**

This setup/operator position is responsible for the setup, maintenance, and quality of production for our roll forming line. Uses a variety of machines and shop tools such as wrenches, feeler gages, and computerized controls for the roll former. Also uses band saws, drills, grinders, gauges, and material handling devices while performing additional work as steel saw operator.

**Specific Duties:**

- Maintains setup charts for all sets of roll form tooling
- Performs tooling setup and line changeover on roll form machine to produce roll form cross sections to print specifications
- Performs setup/equipment adjustments as necessary to maintain dimensional tolerances of cross sections being produced
- Performs routine/scheduled maintenance on all roll form line equipment, keeping a log of all maintenance performed
- Trains other employees in basic roll form operation and support function
- Reads basic blueprints and sketches to fabricate metal components
- Sets up and operates machines to produce specified components. Makes minor machine adjustments to insure satisfactory production
- Operates equipment under strict safety requirements
- Loads flatbeds
- Loads containers (open top and closed)

**Job Qualifications:**

- High School Diploma or equivalent required
- Lifts up to 50 lbs. and pushes heavy materials around factory
- Requires skill and dexterity in the operation of machines and tools
- Wears protective goggles, gloves, etc.
- Requires mechanical aptitude and machine skill acquired through trade school or related experience
- Must have prior machine operator experience (roll forming a plus)

To apply for this position, please complete an [employment application](#) and send to [careers@gorbel.com](mailto:careers@gorbel.com).

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